

Date: Tuesday, 11/22/2005 10:12:26 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BASKET LID ASSEMBLY	
<b>Job Number</b> :	23749A			
<b>Estimate Number</b> :	10853			
<b>P.O. Number</b> :	NIA	<b>Part Number</b> :	D3325041	
<b>This Issue</b> :	11/22/2005	<b>Drawing Number</b> :	D3325 REV B	
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	NIA	
<b>First Issue</b> :	NIA	<b>Drawing Revision</b> :	B	
<b>Previous Run</b> :	NIA	<b>Material</b> :	NIA	
<b>Written By</b> :	SEE COMMENT BELOW		<b>Due Date</b> :	1/15/2006
<b>Checked &amp; Approved By</b> :			<b>Qty:</b>	1 Um: Each
<b>Comment</b> :	Est Rev:A 05.02.09 New issue KJ/JLM			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D33281	Basket Hinge
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3328-1 Hinge Plate B23361

AS 06/07/17 ①

2.0	D33491	Spacer Bushing
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3349-1 Spacer Bushing B23757

AS 06/07/17 ①

3.0	D33521	Label Plate
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3352-1 Label Plate B23028

AS 06/07/17 ①

4.0	D33671	Inventory
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description

2 D3367-1 Mounting Bracket B23862

AS 06/07/17 ①

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Part Number: D3325041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

M4130T0500W035

SQ TUBE



Comment: Qty.: 21.5687 f(s)/Unit Total : 21.5687 f(s)  
Material: 4130 Cond. N Square tube per MIL-T-6736,  
1/2" x 0.035" wall  
M4130N-TS0.500W.035)

M17679

M 06/07/17 ①

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1  
1-Cut tubes as per Dwg D3325

Qty	Part Number	Description	Batch
2	D3325-1	EndTube	M17679
3	D3325-3	Interior Tube	
2	D3325-5	Full Lengh Tube	

Identify parts appropriately

2-Remove all markings from material

3-Drill and Weld as per Dwg D3325 & QSI 004  
A/RN/A Steel Rod M9430

4-Deburr as required

M 06/07/17 ①

7.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

PD 06-07-20 ①

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING  
Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

a.m 06-07-20 ①

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PD 06-07-20 ①

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

*N/A*

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*06.07.21*

Job Completion



*06.07.21*